

Work Order ID 132572

132572

Page 1

May-07-15 2:57:38 PM

Item ID: D4777-1 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Rod End Bearing
Start Date: 5/07/15 Start Qty: 20.00 *20* Cust Item ID:
Required Date: 5/07/15 Req'd Qty: 20.00 *20* Customer:
Reference:

Approvals: Process Plan: MCS Date: MAY 11 2015 Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4777	A

100 PURCHASING 0.00
100
Purchasing Memo 0.00
Purchasing Issue P/O: 28437
Purchase Part Number: 59915K274 Supplier: Mc Master Carr
Certificate of conformity is required

CL MAR 12 2015 20

110 Receive & Inspect for Damage & Mat'l Certs 0.00
110
Packaging Memo 0.00
Packaging Ensure certificate of conformity is attached

20X SP 15-05-14

120 QC6- Inspect dimensions to drawing 0.00
120
QC Memo 0.00
Quality Control

(20) DAC
30
9-89
MAY 14 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Work Order ID 132572

132572

Page 2

Item ID: D4777-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Rod End Bearing

Stop

NS2

Start Date: 5/07/15 Start Qty: 20.00

20

Cust Item ID:

Required Date: 5/07/15 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location:

st 137

0.00

130

Packaging

Memo

0.00

Packaging

20

DA 27

MAY 19 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ

MAY 19 2015

MLJ

MAY 19 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

May-07-15 2:57:38 PM

Page 1

Work Order ID: 132572

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Parent Item: D4777-1

D4777-1

Parent Item Name: Rod End Bearing

Start Date: 5/07/15

Required Date: 5/07/15

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
59915K274		Purchased	No			110	Each	0.0000	1	20			
59915K274									**				
Rod End Bearing													

20x SP15-05-14.

DQA: _____ Date: _____



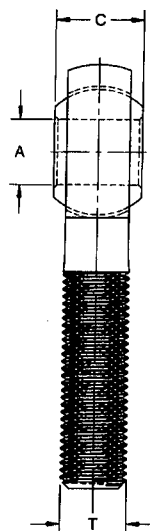
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

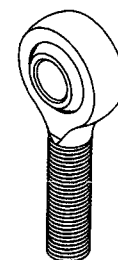
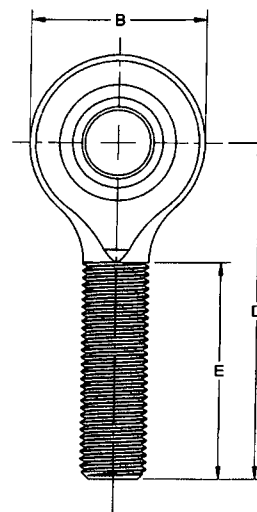
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																																																																								
Large Fab ☐	Composite ☐	Supplier ☐																																																																									
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																							
Description Work Order Deviation		Disposition		Completed By																																																																							
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SPECIFICATION CONTROL DRAWING



ROD END BEARING



NOT TO SCALE
KEY
ENGINEER
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITH NOTICE
WORK ORDER
NO. 132572.MLS
1505-11

DART P/N	HOUSING MATERIAL	A	B	C	D	E	T (THREAD SIZE)	SUGGESTED SUPPLIER	SUGGESTED SUPPLIER P/N
D4777-1	STAINLESS STEEL	Ø0.38	1.00	0.500	1.94	1.25	3/8-24 (RIGHT HAND)	MC MASTER CARR	59915K274

RELEASED
2013-08-14
ND

A	NEW ISSUE	...	AJS	13.08.08
REV.	DESCRIPTION			BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4777 TITLE ROD END BEARING		
DRAWN	AJS			
CHECKED	<i>[Signature]</i>			REV. A
MFG. APPR.	<i>[Signature]</i>			SHEET 1 OF 1
APPROVED	<i>[Signature]</i>			SCALE
DE APPR.	<i>[Signature]</i>			NTS
DATE	13.08.08	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO28437**

Purchase Order Date 5/12/2015

PO Print Date 5/12/2015

Page Number 1 of 3

Order From :

VU-MCM001

Ship To : DART AEROSPACE LTD

MCMASTER-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED

Contact Name

Vendor Phone 330 995 5500

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Ship To Contact

Terms

Net 10

Ship To Phone

Currency

USD

Ship Via:

Purolator ground ppd

FOB

FCA - (Free Carrier)

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	8860K26 1 roll of 5 lb	302/304 Wire s.s 0.064"	5/14/2015 Yes 5/14/2015		455.00 f	\$0.11	\$49.55
Line Total:							\$49.55
2	59915K274 AS PER DWG D4777 REV. A B132572	Rod End Bearing	5/14/2015 Yes 5/14/2015		20.00 Each	\$17.14	\$342.80
Line Total:							\$342.80
3	71500-40	94675A069 KIT RIVET NUT 10-32	5/14/2015 Yes 5/14/2015		1.00 Each	\$99.74	\$99.74

Note:

5/12/2015

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Sylvie

Purchase Order
PO28437

Order Placed By
Chantal Lavoie

McMaster-Carr Number
3276148-01

Page 1 of 1

05/12/2015

Line	Product	Ordered	Shipped
1	8860K26 Bend-and-Stay 302/304 Stainless Steel Wire, 0.064" Diameter, 5 lb Spool, 455' Long	1 Each	1 ✓
2	59915K274 PTFE-Lined Stainless Steel Ball Joint Rod End, 3/8"-24 Right-Hand Male Shank, 3/8" Ball ID, 1-1/4" L Thread Your Part Number: B132572	20 Each	20 ✓
3	94675A069 10-32 Nose Assembly Kit for, Air Power-Driven Rivet Nut Installation Tool Your Part Number: 71500-40	1 Each	1
4	7510A653 Plastic Syringe, Manual, with Luer Lock Connection, .34 oz Capacity, Packs of 10 Your Part Number: 71400-40	10 Packs	10
5	7579A42 6 oz Empty Cartridge for, Single-Component Dispensing Gun Your Part Number: 71500-20	12 Each	12

8015-05-14